Chapter 10 Parts Lists

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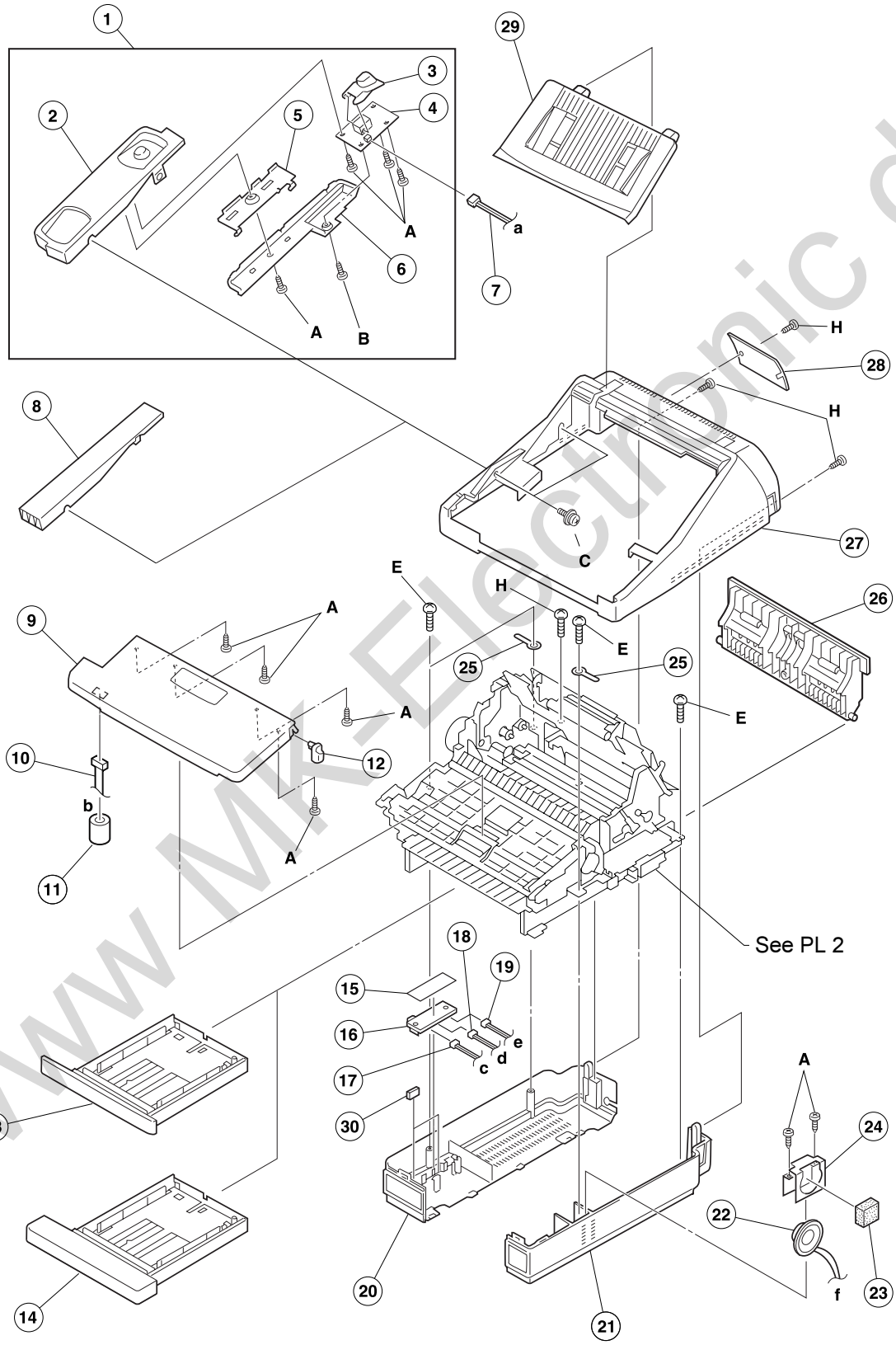
1.1 PL 1 Cover Block



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1.1 PL 1 Cover Block

Item	Part	Description
1	68K13960	Cradle Upper Assy (US, XCL)
2	- -	Upper Cradle
3	- -	Hook Switch Cover
4	- -	Hook PWB Assy
5	- -	Cradle Plate
6	- -	Cradle Lower
7	117K27170	Hook Switch Cable (US, XCL)
8	048E47320	Cradle Dummy Cover (RX)
9	110K09120	Keyboard Unit (US, XCL-English)(Note 1)
	110K09130	Keyboard Unit (RX-English)(Note 1)
10	162K29620	Harness TRC-OPE
11	- -	Ferrite Core
12	011E07420	Release Lever
13	50K35500	Paper Cassette Letter/Legal
14	50K35510	Paper Cassette A4
15	118E13150	Insulation Film
16	160K33150	Modular PWB (US, XCL)
	160K33160	Modular PWB (RX)
17	162K29630	Harness NCU-HS
18	162K29640	Harness NCU-TEL
19	162K29930	Harness NCU-LINE (US, XCL)
	162K29940	Harness NCU-LINE (RX)
20	048K57720	Bottom Cover Left (US, XCL)
	048K57730	Bottom Cover Left (RX)
21	048K57930	Bottom Cover Right
22	130K56750	Speaker
23	- -	Speaker Cushion
24	- -	Speaker Bracket
25	- -	Code Clamp CC-1003
26	048K57740	Rear Panel
27	048K57750	Upper Cover
28	048K57760	ROM Cover
29	048K57770	Top Cover
30	015E60120	Modular Plate (RX)
A	- -	Tapping Screw
B	- -	Tapping Screw
C	- -	Tapping Screw
E	- -	Tapping Screw
H	- -	Tapping Screw
		Note 1 - If required order items 5, 6 - PL 9

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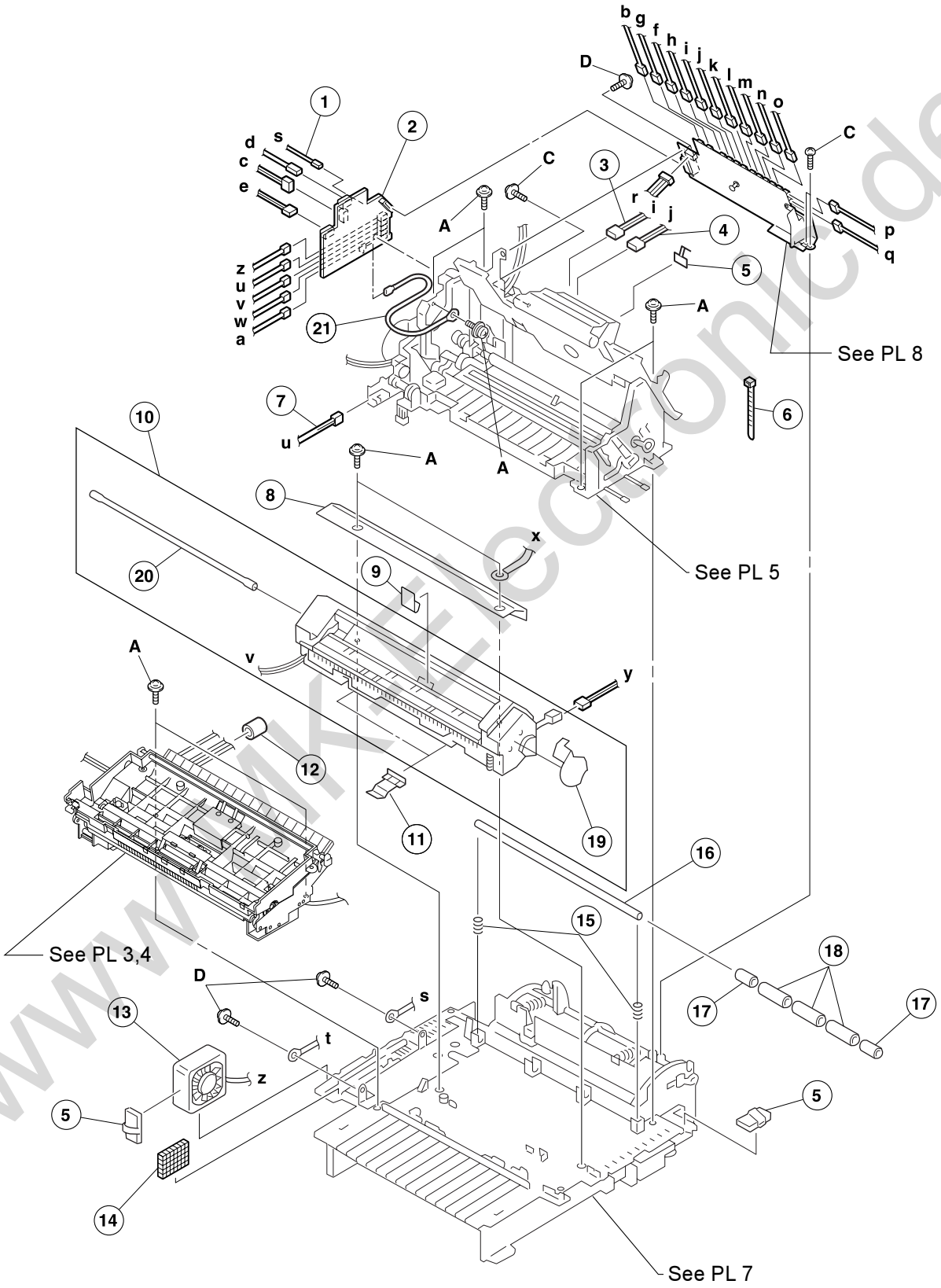
1.2 PL 2 Mechanical Block Assy.



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1.2 PL 2 Mechanical Block Assy.

Item	Part	Description
1	162K29650	Harness NCU-FG
2	160K33170	NCU PWB (US, XCL)
	160K33180	NCU PWB (RX-Germany)
	160K33200	NCU PWB (RX-UK)
	160K37090	NCU PWB (RX-Switzerland)
	160K37100	NCU PWB (RX-Italy)
	160K37110	NCU PWB (RX-Netherlands, Belgium,
3	162K29660	Harness TRC-PODR
4	162K29670	Harness TRC-LDDR
5	- -	Code Keep K-103G
6	- -	Band TC-103G
7	162K29680	Harness NCU-FDS2
8	015E60130	Fuser Guide Plate
9	809E02410	Earth Spring
10	126K07570	L Fuser 110V
	126K07580	L Fuser 220V
11	809E02420	Fuser Spring
12	- -	Ferrite Core
13	127K22550	Fan Motor
14	053E04870	Ozone Filter
15	809E02440	L FDR Spring B
16	006E58500	FRD Shaft
17	022E21100	Pinch Roller (E)
18	022E21140	M FDR Pinch Roller
19	011E07430	Release Lever
20	- -	Heat Lamp
A	- -	Tapping Screw
C	- -	Tapping Screw
D	- -	Tapping Screw

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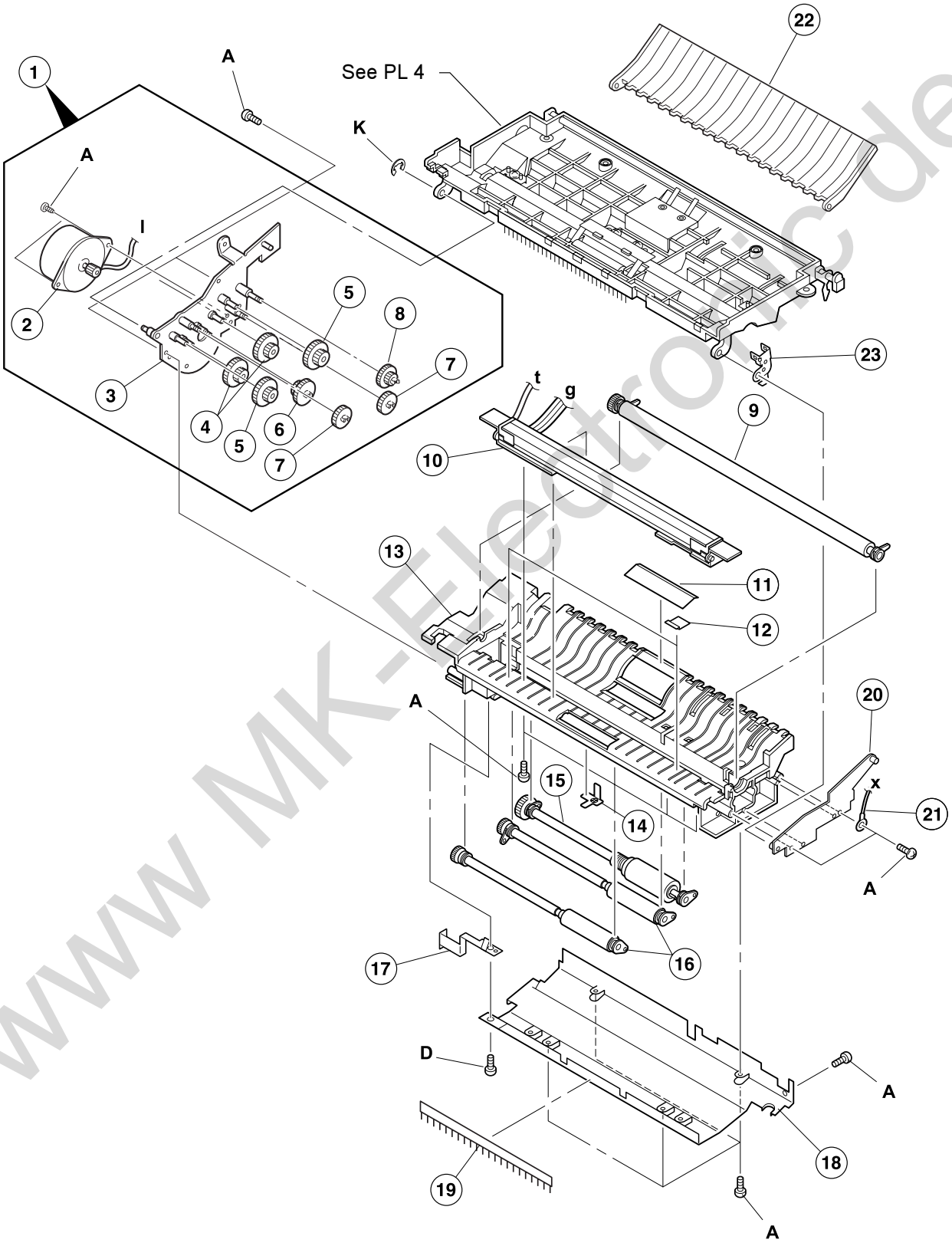
1.3 PL 3 Document Scanner Block (1)



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1.3 PL 3 Document Scanner Block (1)

Item	Part	Description
1	007K09520	Transmitter Gear Frame
2	127K22560	Document Feed Motor
3	- -	Transmitter Gear Frame
4	- -	Idler Gear (2)
5	- -	Idler Gear (4)
6	- -	Idler Gear (3)
7	- -	Idler Gear (5)
8	- -	Idler Gear (1)
9	022E21110	White Roller
10	130E08050	Contact Image Sensor
11	118E13160	ADF Guide Film
12	809E02430	Lower Spring
13	001K60320	Transmitter frame
14	809E02450	Earth Spring (2)
15	022E21120	ADF Roller
16	022E21130	Feed Roller
17	- -	Earth Spring (1)
18	- -	CIS Cover Plate
19	- -	Discharge Brush
20	- -	TR-Side Frame
21	- -	Fuser Earth Cable
22	015E60140	Document Guide Plate
23	809E02660	Hold Spring
A	- -	Tapping Screw
D	- -	Tapping Screw
K	- -	E-Ring

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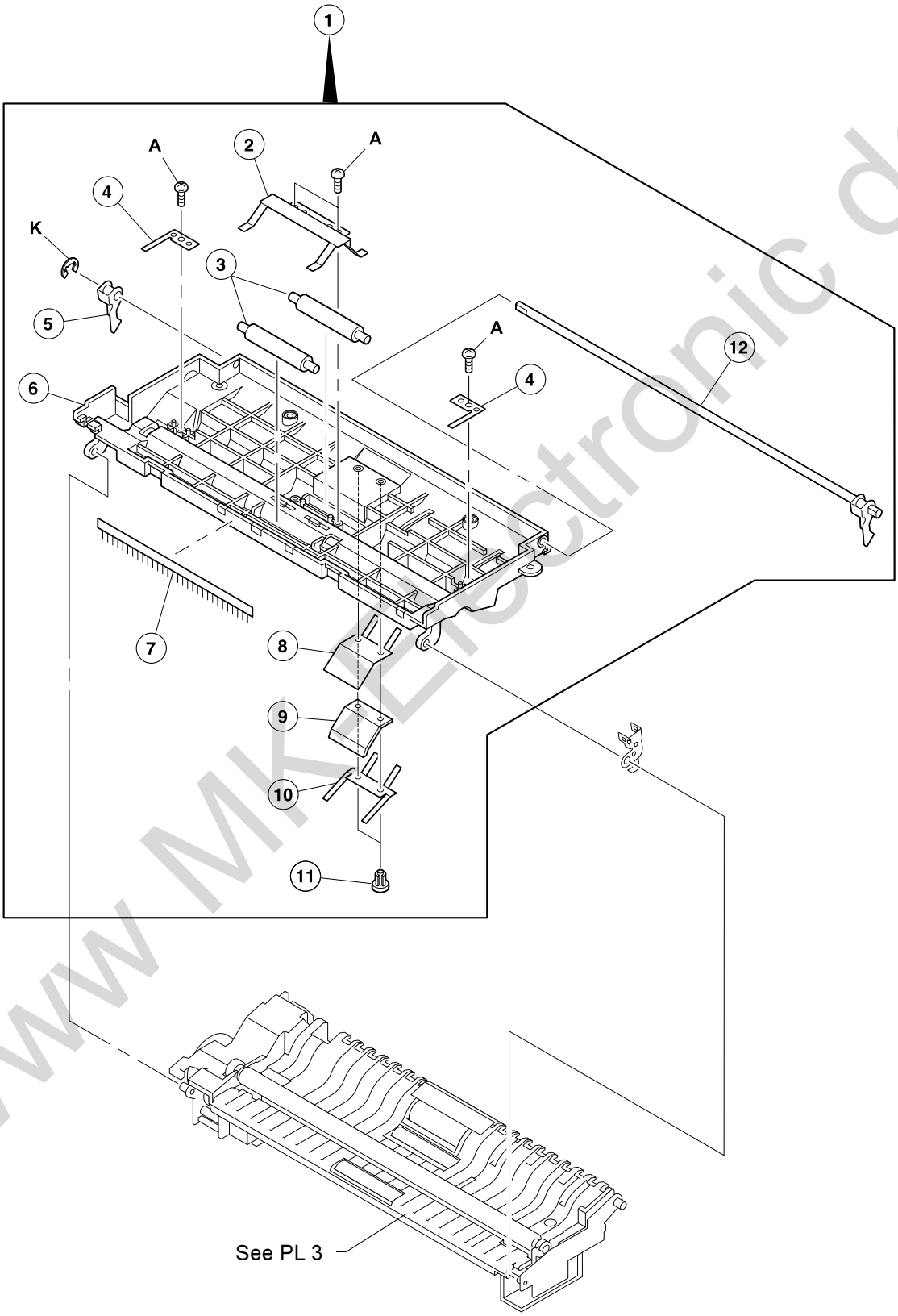
1.4 PL 4 Document Scanner Block (2)



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1.4 PL 4 Document Scanner Block (2)

Item	Part	Description
1	110K09190	Keyboard Frame Unit
2	- -	Pinch Roller Spring
3	- -	TX Pinch Roller
4	- -	White Roller Spring
5	809E02650	Release Hook Spring
6	- -	Keyboard Frame
7	- -	Discharge Brush
8	809E02460	ADF Spring
9	019E36160	ADF Pad
10	809E02470	Sub ADF Spring
11	029E25370	Nylon Rivet (P2648B)
12	006E58510	Release Shaft
A	- -	Tapping Screw
K	- -	E-Ring

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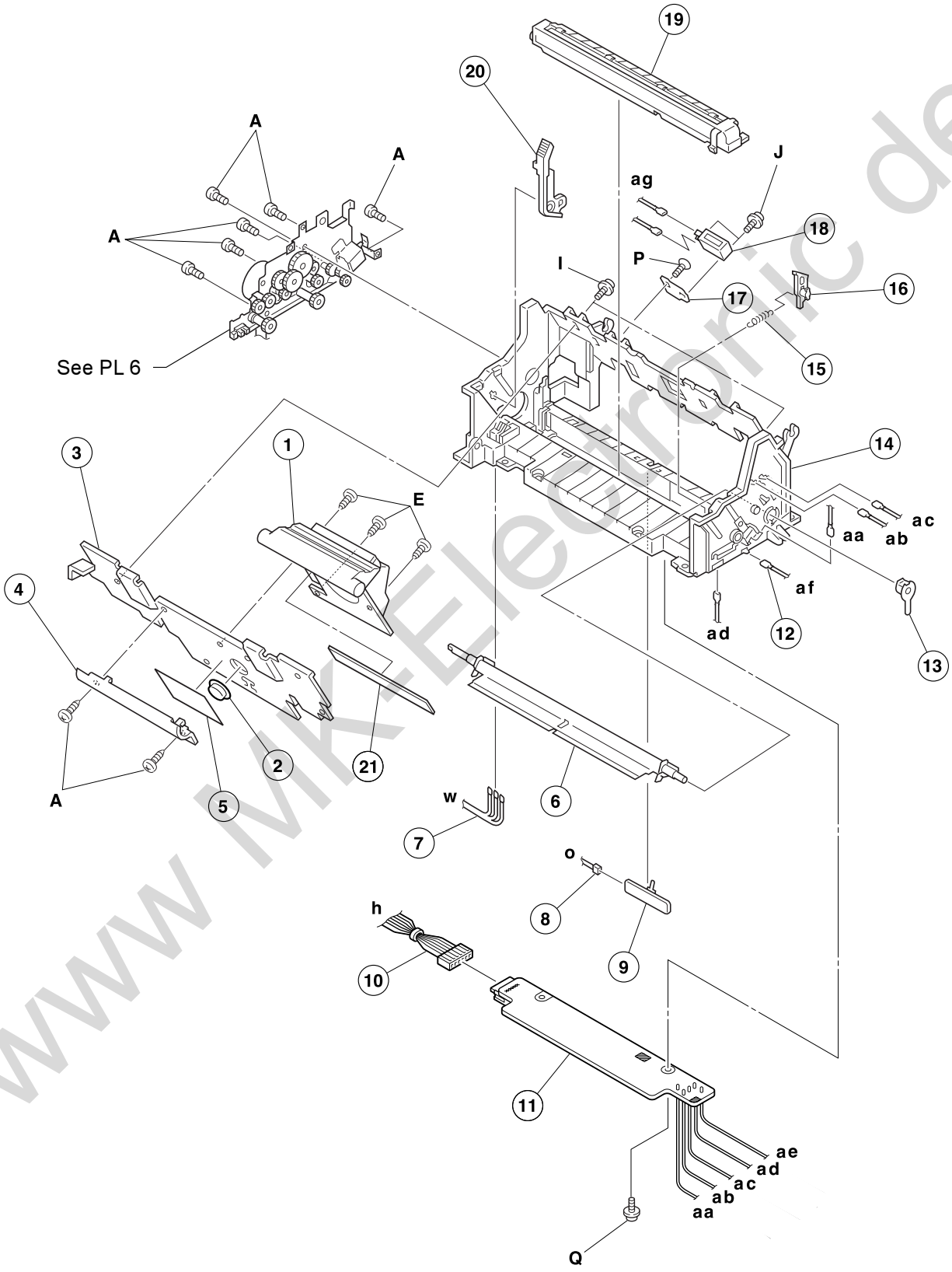
1.5 PL 5 Printer Block



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1.5 PL 5 Printer Block

Item	Part	Description
1	109K01050	Laser Scanning Unit
2	- -	Motor Shaft Cap
3	- -	Frame Sub Unit
4	048E47220	Mirror Cover
5	- -	FDA Label C (3)
6	022E21190	Paper Feed Roller
7	162K29950	Harness NCU-LED
8	162K29960	Harness TRC-FS1
9	130E08070	Feed Sensor 1
10	162K29970	Harness TRC-HVDR
11	160K33190	HV Drive PC Board
12	162K29980	Harness VTC-TCH
13	042E01300	CF Bushing
14	001K60330	Main Frame
15	809E02670	Drum Hook Spring
16	019E36190	Drum Hook
17	- -	Cover Open Switch Plate
18	110E07800	Micro Switch
19	126K07610	Transfer Charger Unit
20	003E42310	Drum Lock
21	062E08290	Mirror
A	- -	Tapping Screw
E	- -	Tapping Screw
I	- -	Tapping Screw
J	- -	Tapping Screw
P	- -	Tapping Screw
Q	- -	Tapping Screw

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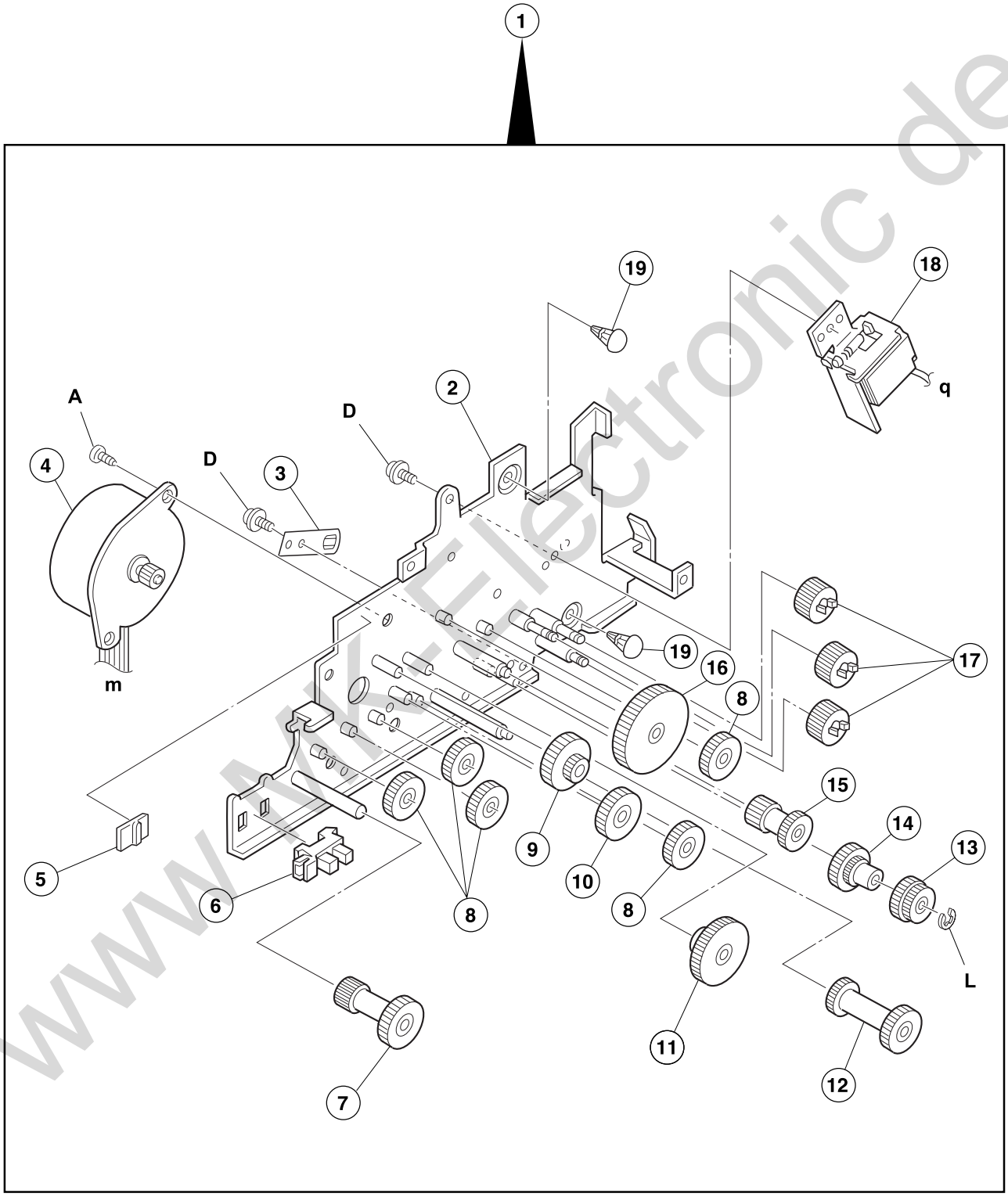
1.6 PL 6 Recording Paper Gear Block



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1.6 PL 6 Recording Paper Gear Block

Item	Part	Description
1	007K09530	Gear Frame Assembly
2	- -	Gear Frame
3	015E60250	CF Earth Plate B
4	127K22590	Paper Feed Motor
5	- -	Code Keep K-103G
6	130E08080	Feed Sensor 2
7	- -	Idler Gear (B)
8	- -	Idler Gear (A)
9	- -	Idler Gear (C)
10	- -	Idler Gear (E)
11	- -	Idler Gear (D)
12	- -	Drum Drive Gear
13	- -	Idler Gear (G)
14	- -	Paper Feed Roller Gear
15	- -	Developer Drive Gear
16	- -	Idler Gear (F)
17	- -	Idler Gear
18	121E13550	Solenoid STC-F12D
19	049E72780	Locking Support KGLS-6
A	- -	Tapping Screw
D	- -	Tapping Screw
L	- -	E-Ring

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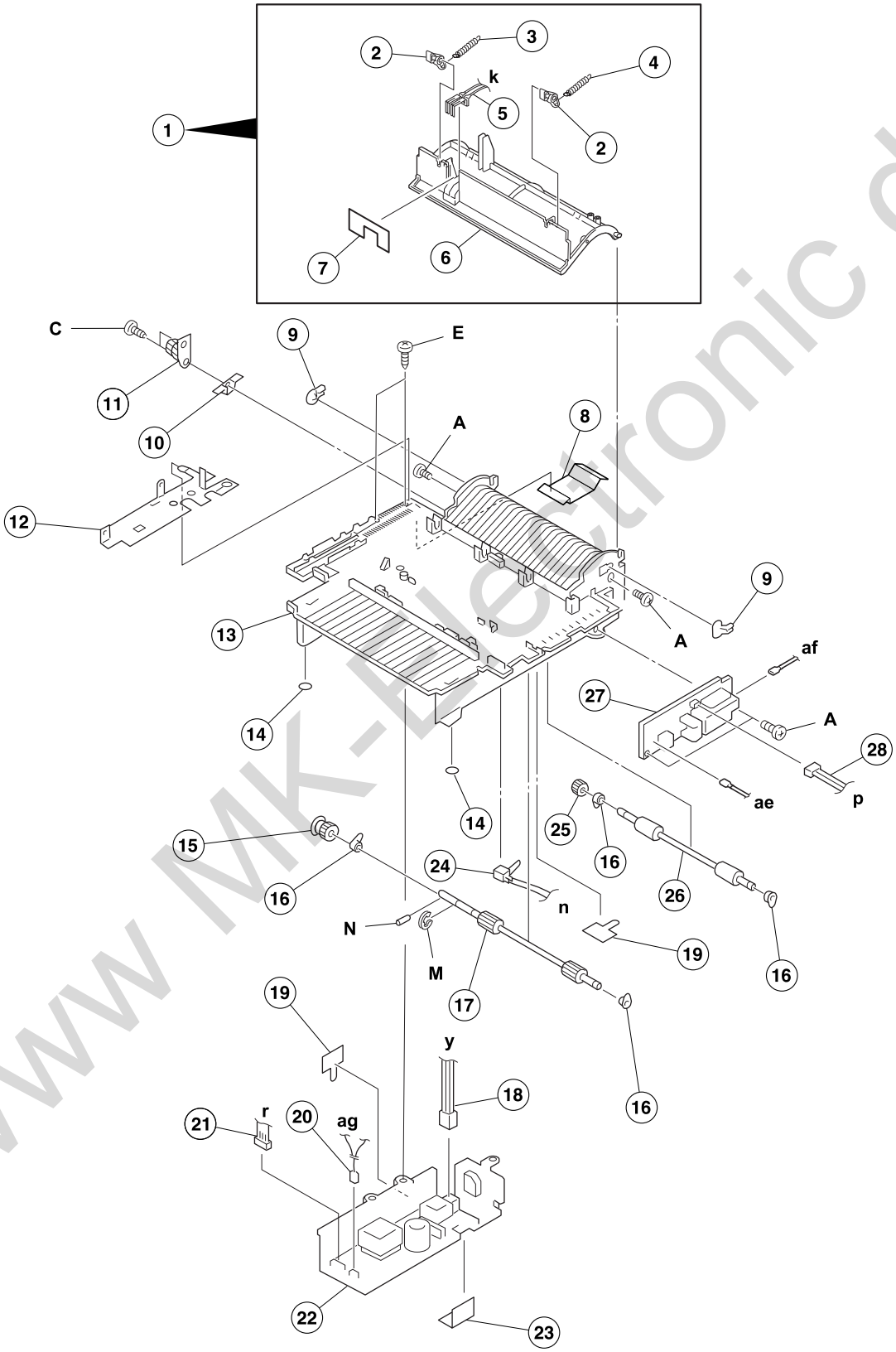
1.7 PL 7 Base Block



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1.7 PL 7 Base Block

Item	Part	Description
1	032E10930	Paper Guide Upper Unit
2	- -	Developer Hook
3	- -	Hook Spring (300)
4	- -	Hook Spring (3)
5	- -	Toner Empty Sensor
6	- -	Paper Guide Upper
7	- -	Stopper Film
8	- -	PS Safety Film
9	019E36200	Panel Hook
10	015E60260	CF Earth Plate A
11	007K09540	Feed Idler Gear Assy
12	- -	Base Earth Plate
13	- -	Base Frame
14	017E07800	Rubber Foot SJ-5003
15	003K08770	CF Stopper Assy
16	013E12770	Pick Up Roller Bearing
17	022E21200	Pick Up Roller
18	162K29990	Harness MPS-Heat
19	- -	Code Keep K-103G
20	162K30000	Harness MPS-TCOS
21	162K30010	Harness TRC-MPS
22	105K16470	Power Supply Unit 110V (Note 1)
	105K16480	Power Supply Unit 220V (Note 1)
23	118E13170	Base Film
24	130K56760	Paper Empty Sensor
25	007E48800	Feed Roller Gear
26	022E21150	Feed Roller
27	105K16490	High Voltage Power Supply
28	162K30020	Harness TRC-HVPS
A	- -	Tapping Screw
C	- -	Tapping Screw
E	- -	Tapping Screw
M	- -	E-Ring
N	- -	Pin
		Note 1 - also order item 23 - PL 7

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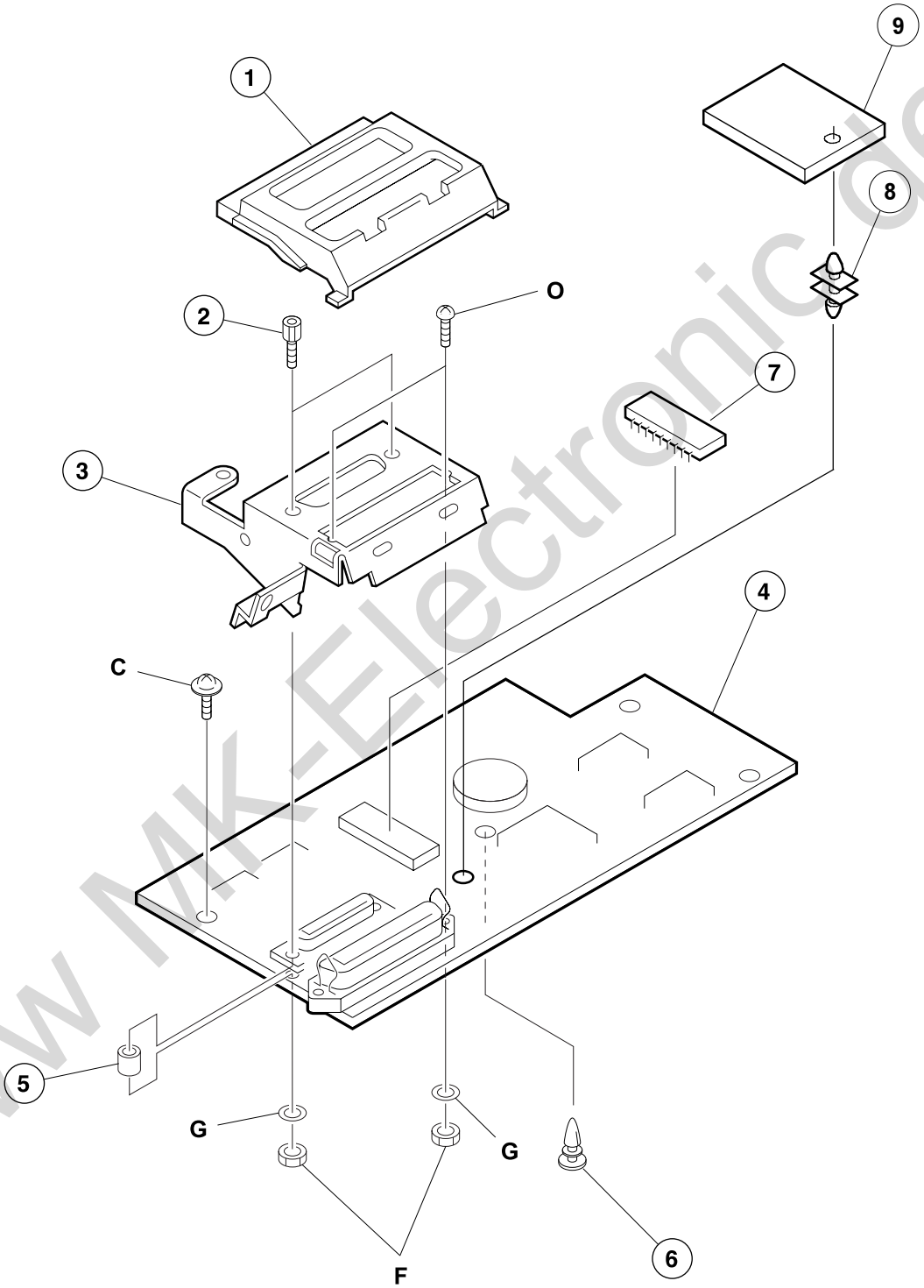
1.8 PL 8 TRC PC Board Assy.



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1.8 PL 8 TRC PC Board Assy.

Item	Part	Description
1	048K57940	I/F Cover
2	026E61370	I/F Screw 17L003C6
3	- -	PWB Holder
4	160K33370	TRC PC Board without ROM
5	014E32850	Spacer 57D-149-6A
6	049E72860	Locking Support MPS-10-0
7	537E53230	ROM 1 (US, XCL-English, French)
7	537E53240	ROM 1(RX -English, German, Dutch, Italian, Belgium French,
8	049E72790	Locking Support MLS-06
9	097S01569	Memory PC Board (Customer Order #)
	160K33440	Memory PC Board (Spare Order #)
C	- -	Tapping Screw
F	- -	Nut
G	- -	Washer
O	- -	Tapping Screw

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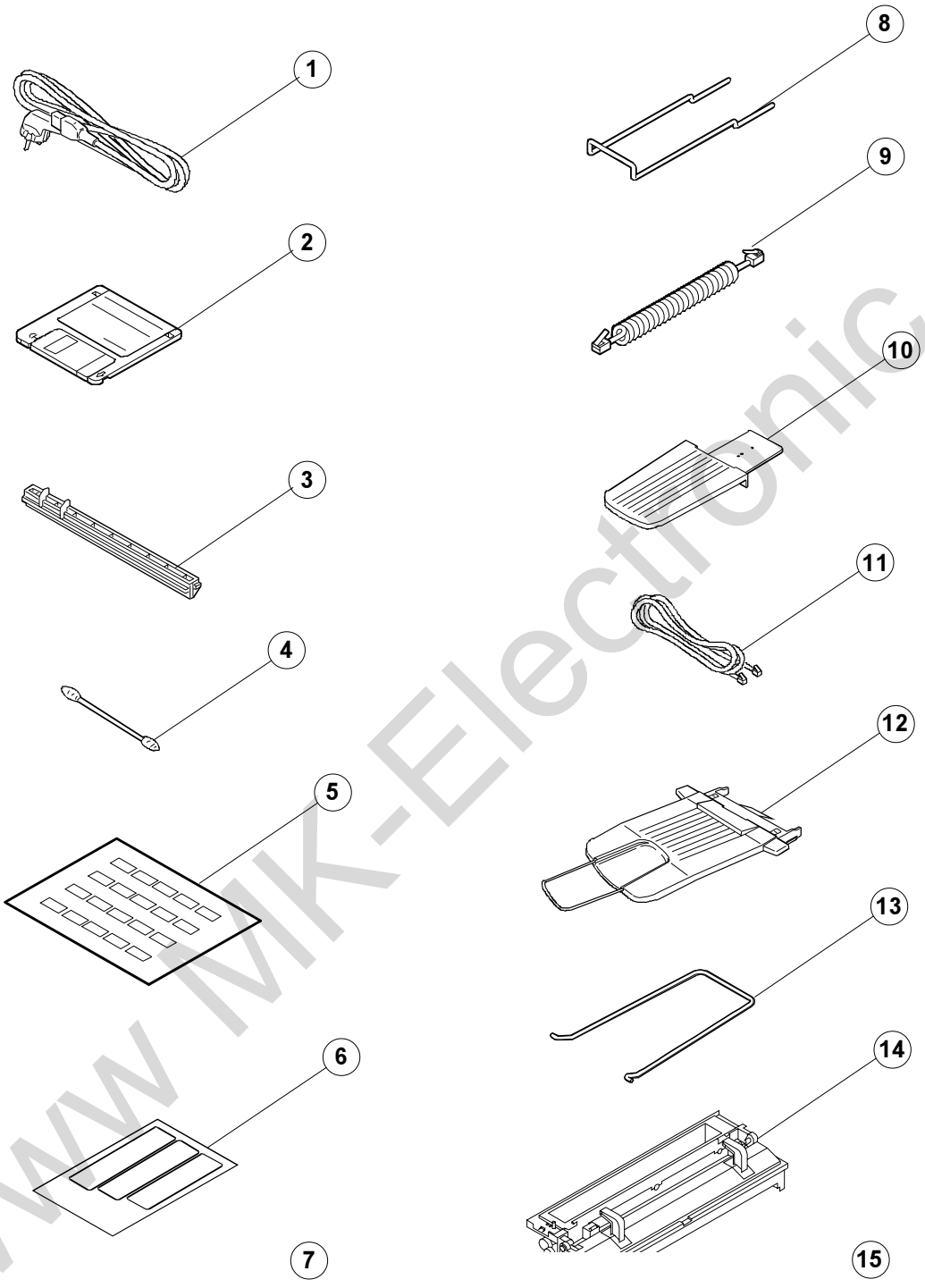
1.9 PL 9 Accessories



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1.9 PL 9 Accessories

Item	Part	Description
1	117K26120	Power Cable (RX-DE)
2	-	Driver FD (RX)
	-	Driver FD (XCL)
	-	Driver FD (US)
3	043E00380	Cleaning Pad
4	- -	Cotton Swab
5	891E15170	One-Touch Dial Index
6	891E15180	Overlay (XCL-French)
	891E17380	Overlay (RX-German, Italian, Belgium, French)
	891E17400	Overlay (RX-Dutch)
7	110K09200	Handset (US, XCL)
8	117E17890	Tray Wire (Legal)(US. XCL)
9	117K27240	Handset Cord (Curl Cord) (US, XCL)
10	50E13500	RX Exit Tray
11	117K27250	TEL Line Cable (RX-DE)
	117E17050	TEL Line Cable (US, XCL)
	117K27260	TEL Line Cable (RX-UK)
12	050E13510	TX Exit Tray
13	117E18010	Legal Document Wire (US, XCL)
14	113R00152	Process Unit (Customer Order #)
	020K08230	Process Unit (Spares Order #)
15	106R00232	Toner Cartridge (Customer Order #)

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1.10 Tools, Consumables, Tag Information

The following tools and consumables are required to service the machine.

Tools

Part No.	Description
082P00151	Test Pattern (XTP327.000)
600T02052	Fuser Tool (R)
600T02054	Fuser Tool (L)

Consumables

Part No.	Description
035P02162	Cotton Swabs
043H00012	Lens and Mirror Cleaner
043P00067	Clean-ups

Tag Information

The manual is revised to include the latest machine changes listed on the following page.

Tag Matrix

The Tag matrix is located on the bottom of the machine. All important modifications to the machine that are installed in the factory or in the field, are identified by a number marked on this matrix. The appropriate Tag number should be marked off or removed from the matrix whenever a Tag is installed.
Determine the Tag level of the machine by the Tag matrix on the machine.
If the matrix is illegible, refer to the factory and field install serial numbers to determine which Tag(s) were installed at the factory and which are designated for installation in the field. If the serial number is designated as Field Install, read the description to determine how to identify the Tag.

Tag Index

Read the description to determine how the machine will benefit from the Tag. Refer to the classification for each Tag and the explanation of each classification for information as to when to use the Tag. Refer to the bulletin number for additional Tag information.
Refer to the kit number to order the modification kit.

Tag Classification

Classification of Tag(s) are identified below by a letter (M, R, O, or N). The list below defines the degree of importance assigned to each letter:

M.....Mandatory
R.....Install at time of repair
O.....Optional
N.....Not for field retrofit. Factory retrofit only.

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